		CK WELDI	ER QUALIFICATION TE	ST RECORD
Type of welder: Welder Qualifi	eation			
Name: Henry Welding Procedure Specification No. AWS D1.1 Rev.			Date 12-5-2008	
	Record Actua	l Values		
Used in Qualifica			Qualification	Range
Variables			~	
Process / Type	GMAW			
Electrode (single or multiple)	Single Electrode		Single Electrode	
Current/Polarity	DCEP			
Position	Flat 3G		Flat Vertical & Horizontal	
Welding Progression	Stringers & Weaves		Stringers	
Backing (Yes or No)	Carbon Steel Backing		With or Without Backing	
Material/Spec.	P-8 To P-8			
Base Metal			\neg	
Thickness: (Plate)				
Groove	3/8" Plate Material		1/8" - 3/4" Max	
Fillet	Not Applicable		All Size Fillet Welds	
Thickness: (Pipe/Tube)				
Groove	Not Applicable		Not Applicable	
Fillet	Not Applicable		Not Applicable	
Diameter: (Pipe)				
Groove	Not Applicable		Not Applicable	
Fillet	Not Applicable		Not Applicable	
Filler Metal			7	
Spec. No	5.18		ì	
Class	ER-70S-6		_	
F-No.	F-5		F-5	
Gas/Flux Type	Argon (75%) CO2	(25%)		
VISUAL INSPECTION (A			Guided Bend Test Result	S
Туре	Result	1	Туре	Result
	·			
	TOTAL A	Tent Decelle		
Fillet Test Results Appearance Acceptable Fillet Size Acceptable				oontoble
Appearance Acceptable			iet Size AC	сериные
Describe the	location, nature, and	size of any c	rack or tearing of specimen	·
	RADIOGRAPI	HC TEST R	RESULTS	
Film Identification # Results	cation# Results Remarks Film Iden			Remarks
5958 Acceptabl	e			
	CCOTT BERNSTEN	4		
			ıber: ECI- 8885	
Organization Entec Consultanta Line. Date. 12-5-2008				
We, the undersigned, certify that th			and that the test welds were pr	epared, welded
and tested in conformance with the				
Authorized By: Peter Steciuk			Date: 12-5-2008	_
Northeast Power Systems Inc.				